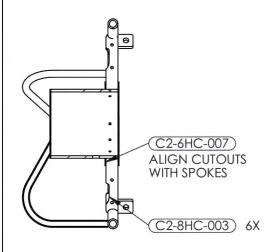
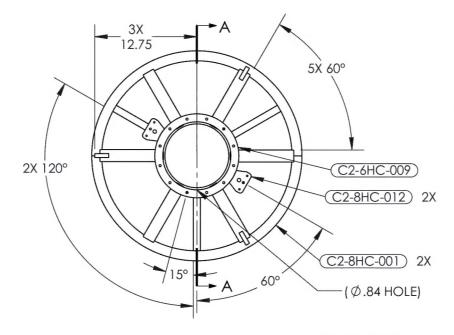
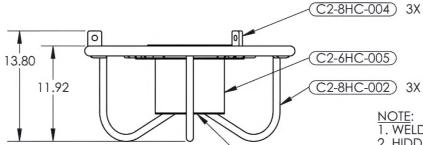
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	revisions							
RE'	/ DESCRIPTION	DATE	INITIAL	APPROVED				
3	AS DRAWN BY APICAL	10/21/2013	JAG					
4	CH'D FROM C2-8HC-009 TO C2-6HC-009 TO MATCH ASSY.	10/30/2013	JAG					









(C2-8HC-006)

1. WELD IAW AWS D17.1 CLASS C. 2. HIDDEN LINES REMOVED FOR CLARITY.

DATE

SCALE

1:12

ASSY QTY	ASSY QTY	В/О	Part #	UNIT QTY	Description	Material
			C2-8HC-001	2	HALF RING	CARBON STEEL CDS
			C2-8HC-002	3	LEG	CARBON STEEL CDS
			C2-8HC-003	6	SPOKE	STEEL
			C2-8HC-004	3	LIFT TAB	A36
			C2-6HC-005	1	CONTROL BOX	STEEL
			C2-8HC-006	1	CONTROL BOX BOTTOM	A36
			C2-6HC-007	1	SUPPORT FLANGE	A36
			C2-6HC-009	1	FLANGE	A36
			C2-8HC-012	2	LIGHT MOUNTING BRACKET	A36

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TITLE	CAGE W	ELD	ME	NT	
DWG NO.	C2-6	HC-V	٧		REV 4
MAT'L		DRAWN	BY:	APICAL	
	FRACTIONS ± 1/32 ANGLES ±.5° LL SHARP EDGES .015 x 45°	APPROV	/ED	D We	ril
.XXX ± .005		HEAT TREAT			
.XX ± .01 .X ± .1		FINISH	- FOWDER COAT RED		
1. BREAK ALL S		SPEC RAL 3000			
OR .015R		USED ON MODEL			
PLATING					

5/19/2006

SHEET 1 OF 1

RED BARN MACHINE